

8.01 SCOPE OF WORK

The work covered by this section of the specifications consists in the furnishing of all plant, labor, materials, equipment and/or in performing all operations necessary for the installation of the forcemains, valves and fittings, complete, in accordance with these specifications and applicable drawings.

8.02 MATERIALS

A. Pipe Materials

1. Ductile Iron Pipe and Fittings shall be designed in accordance with the latest revision of ANSI specifications A 21.50 and A 21.51 and AWWA C151. The pipe shall be designed to withstand a minimum working pressure of 150 psi and a minimum hydrostatic test pressure of 300 psi. The pipe shall also be designed for a minimum laying depth of six feet.

All ductile iron pipe and fittings shall be coated on the outside with a bituminous coating of either coal tar or asphalt base one mil thick at the point of manufacture in accordance with the specifications of the American Water Works Association. All ductile iron pipe shall be cement lined, standard thickness, in accordance with ANSI A 21.4. The spigot ends of all pipe lengths which have been cut in the field shall be ground to a smooth surface, tapered back about 1/8 inch at an angle of 30° with the pipe centerline, and painted with two coats of asphaltum metal protective paint.

Ductile iron pipe shall conform to the dimensions set forth in the table below. Tolerances permitted in ANSI specifications listed above will apply. Pipe classes shown on the plans shall control. Ductile iron pipe shall be utilized for all forcemains larger than 3".

Pipe Size Nominal Inside Diameter in Inches	Outside Diameter In Inches	Pipe Barrel Thickness in Inches	Thickness Class
4"	4.80	0.26	51
6"	6.90	0.25	50
8"	9.05	0.27	50
10"	11.10	0.29	50
12"	13.20	0.31	50
14"	15.30	0.36	51
16"	17.40	0.37	51
18"	19.50	0.41	52
20"	21.60	0.42	52

2. Polyvinyl chloride (PVC) pipe shall meet the requirements for Type 1, Grade 1 (PVC 1120) of ASTM Specification D-1784 and ASTM D-2241, Standard Specification for PVC pipe (SDR-PR). PVC pipe shall be a minimum rating of Class 200, SDR 21. PVC shall only be utilized for all forcemains 3" or less in pipe diameters.

B. Pipe Joints

1. Flanged joints shall be made with flanges, bolts, nuts, washers and gaskets, conforming to ANSI Standard B 16.1, Class 125.
2. Mechanical joints for cast and ductile iron pipe shall conform to ANSI Standard A21.11 and AWWA C111 or to Federal Specifications WW-P-421.
3. Rubber gasket joints for cast and ductile iron pipe shall be of a bell and spigot type conforming to ANSI Standard A21.11. These joints shall be similar to "TYTON" as manufactured by the U.S. Pipe and Foundry Co., "SUPER BELL TITE" as manufactured by James B. Clow & Sons, Inc. or equal.
4. Rubber gasket joints for PVC pipe shall be of bell and spigot type meeting ASTM D3139 requirements. The pipe shall be jointed by the means of rubber ring, which shall be an integral and homogeneous part of the pipe barrel.

C. Valves and Appurtenances

1. Gate valves shall meet the requirements of AWWA C500 of the American Water Works Association. Valves shall be designed for not less than 150 psi working pressure and shall be tested for leakage and distortion under a hydraulic pressure of not less than 150 psi. Under such pressure, the valves shall show no leakage or distortion.

All gate valves shall be cast iron body, fully bronze mounted, bronze stem double disc gauge valves or resilient seated gate valves. Each valve shall have a clear waterway equivalent in area, when open, to that of the connecting pipe. Valves shall be made to close when turned to the right or clockwise. All valves shall be operated by non-rising stems and shall have square wrench nuts, or hand-wheel operators with an opening arrow cast in the metal.

2. Plug valves shall be lubricated round port valves. Valves shall be 100% port area type with semi-steel body. Valve bodies shall be suitably marked to indicate whether the valve is open or closed.

The seating surface of the rotating element shall be of material recommended by the manufacturer for sewage sludge service. Bearings at the top and bottom supporting the rotating element shall be permanently lubricated corrosion-resistant type, suitable for sewage plant service. Stem seals shall be O-ring type of the same material as the seating surface and designed so replacement can be accomplished without disassembly of the valve.

All plug valves shall be designed to operate with a pressure of 150 psi on either side of the valve without leakage.

3. Check valves shall be designed for a minimum working pressure of 150 pounds per square inch or as indicated. Valves shall have a clear waterway equal to the full nominal diameter of the valve. Valves shall open to permit flow when inlet pressure is greater than the discharge pressure and shall close tightly to prevent return flow when discharge pressure exceeds inlet pressure. Distinctly cast on the body of each valve shall be the manufacturer's name or initials or trademark by which he can be readily identified and the size of the valve, working pressure and the direction of flow.

Check valves larger than 2 inches shall be iron body, bronze mounted, shall have flanged ends and shall be the non-slam type. Flanges shall be the 125-pound type conforming to ANSI Standard B16.1. All check valves shall be supplied with an external lever and weight. Springs shall be applied to lever, if necessary, to create a non-slam condition.

4. Valve operators shall be provided for all sewage and sludge valves of a type as indicated on the plans. Valve operators shall be of sufficient size and strength to overcome expected maximum operating torque. Valve operators found to be inadequate strength will be replaced by the Contractor at no expense to the Owner or the Township.

All valves 8 inches and larger are to have a crank, handwheel, chain wheel or square nut for buried service, totally enclosed, weatherproof worm gear or traveling screw-type operators with indicators. For automatic (if required by the drawings) operation, cylinder, rotary or similar types of electric or pneumatic actuators may be used regardless of valve size. Various accessories shall be used, depending on the application, such as positioners, limit switches, solenoid valves, speed controls and failsafe assemblies.

5. Valve boxes shall be cast-iron, three piece, adjustable type with a 5-1/4 inch shaft. Covers shall be furnished with fingerholes and marked "SEWER". Valve boxes shall be similar to that as manufactured by the East Jordan Iron Works, Clow Corporation or equal.
6. Pipe supports, where required, shall be of the adjustable type made to support cast iron type pipe.

### 8.03 INSTALLATION OF PIPE AND FITTINGS FOR FORCEMAIN

All pipe and fittings shall be installed in strict accordance with the recommendations of the manufacturer. Piping and fittings for forcemains shall be of the types and materials hereinbefore specified. The pipe and accessories shall be new and unused.

The interior of the pipe and fittings shall be thoroughly cleaned of foreign matter before being lowered into the trench and shall be kept clean during laying operations by plugging the ends or other approved methods. When work is not in progress, open ends of pipe and fittings shall be securely closed so that no trench water, earth, animals or other substance will enter the pipes.

No pipe or fittings shall be laid in water or when the trench or weather conditions are unsuitable for work, except by permission of the Township Engineer.

The full length of each section of pipe shall rest solidly upon the pipe bed with recesses provided to accommodate the bells and joints. Deflections from a straight line or grade, as required by vertical curves, horizontal curves or offsets, shall not exceed one inch per lineal foot of pipe for pipe less than 10 inches in diameter between the centerlines extended of any two connecting pipes. If the alignment requires deflections in excess of these limitations, special bends or a sufficient number of shorter lengths of pipe shall be furnished to provide the angular deflection required.

When pipe is cut in the field, the outside of the cut end shall be tapered back about 1/8 inch at an angle of 30 with the centerline of pipe to remove any sharp, rough edges and painted with two coats of asphaltum metal protective paint.

Fittings at bends in the pipeline shall be firmly wedged against the undisturbed, vertical face of the trench to prevent the fittings from being blown off the lines when under pressure. Concrete thrust blocks shall be installed at all deflections as shown on the drawings or as directed by the Township Engineer.

Where pipe ends are left for future connections, they shall be valved, plugged or capped as called for on the drawings. Where connections are made between new work and existing mains, the connections shall be made by using specials and fittings required to suit the actual conditions.

#### 8.04 HYDROSTATIC TESTS FOR FORCEMAIN

The forcemain or sections thereof shall be tested by the Contractor in the presence of the Township Resident Project Representative and all leaks shall be made tight to meet the requirements below. The Contractor shall furnish all piping, bulkheads, pumps, gauges and other equipment required to carry out the testing.

The section of main to be tested shall be filled with water at least 24 hours prior to starting the test.

At the start of testing, the main shall be pumped up to a pressure of 150 psi and the test period shall start immediately thereafter. The line shall then be maintained under this test pressure for a continuous period of two hours by pumping water into the line at frequent intervals. The volume of water so added shall be measured and considered to represent the leakage from the line under test during the interval. In calculating leakage, the Township Engineer will make

allowance for added joints in the line over the normal for unit lengths of pipe. The leakage per hour under the conditions of test shall not exceed the values shown in the following table:

Size of Pipe	Maximum Leakage Gallons Per Hour Per 100 Joints
2"	0.34
3"	0.50
4"	0.67
6"	1.00
8"	1.35
10"	1.66
12"	2.00
14"	2.34
16"	2.65
18"	3.02
20"	3.32

In the event that the leakage exceeds the specified amount, the joints in the line shall be carefully inspected for leaks and repaired where necessary. Any pipes or special casting found to be cracked shall be removed and replaced by new pieces by the Contractor. After this work has been done, the test shall be repeated. Final acceptance of the lines will not be made until satisfactory tests have been passed.

#### 8.05 MARKING PIPE

Each piece of cast iron pipe and each cast iron fitting shall have its weight and class designation conspicuously painted or cast on it. All other pipe materials shall have the class designation painted thereon. Where required, other designation marks shall be painted on the pipe or fittings to indicate correct location of the pipe section in conformity to a detailed layout plan.

#### 8.06 PAINTING

All pipe, valves, bolts and any other portions of forcemain exposed inside manholes and other structures shall be painted per the table below. If necessary, heat shall be provided to maintain good drying conditions. All items to be painted shall be dry and clean before application of the paint. Any rust or scale shall be removed by wire brushing or scraping. All piping must be painted prior to operating the system.

- 1 Coat - "Kopper's Plug Primer" or equal  
(350 S.F./Gal.)
- 2 Coats - "Kopper's Rustamor 500" or equal  
(500 S.F./Gal.)

#### 8.07 THRUST BLOCKS

Concrete thrust blocks shall be poured on hand excavated, undisturbed soil bearing surfaces, of a minimum size as shown on the Standard Details, or increased in size according to the actual bearing values of the soil in each location, or as directed by the Township Engineer.

Thrust blocks shall be made of 3,000 psi concrete, wet mix. Concrete thrust blocks shall be placed at all 22-1/2 degree bends or greater, dead ends, tees, reducers, hydrants, and crosses as required. Pre-cast thrust blocks may be utilized for certain applications if approved by the Township Engineer. Retainer glands shall be utilized on all mechanical joint fittings.

#### 8.08 EXCAVATION, TRENCHING AND BACKFILLING

Excavation, trenching and backfilling shall conform to these specifications.

#### 8.09 PIPE LOCATOR

A continuous, insulated 10-gauge wire shall be laid in the trench along with the plastic pipe. Contractor shall verify continuity of the locator wire prior to acceptance by the engineer. The 10 gauge wire shall be looped at 400' intervals and installed within a tracer wire access box. This tracer wire box shall be made of cast iron with a permanently attached 3"x12" ABS tube with a flared end to secure it in the ground. It shall be tamper resistant, with a cast iron locking lid and stainless steel terminal connections on the bottom side to which the tracer wires are attached. Lid will open using a standard AWWA pentagon key. Tracer wire access box as distributed by USA BlueBook shall be utilized or equal. Located at each tracer wire access box a flexible rebounding marking post must be installed. This marking post must be able to snap back to its normal position when hit. It must extend at least 3' above ground for visibility and have a width of 4". This flexible green rebounding marking post must have a permanent decal applied indicating "Warning Forcemain Pipeline". This marker size and type must be approved by the Township Engineer.

A 2" wide metallic lined marking tape, which meets the latest APWA specifications, similar to Seton Detection Tape Type 2 SEW, is to be installed. The detection tape shall be buried for the full length of the forcemain at a depth prescribed by the manufacturer.

8.10 AIR RELEASE VALVES AND MANHOLES

Air release valves and manholes shall be constructed as detailed on the detail drawings.

8.11 FORCEMAIN CLEANOUTS

Forcemain cleanouts shall be constructed as shown on the detail drawings.

8.12 CERTIFICATION

The manufacturer of pipe and fittings shall furnish a certified statement that all pipe and fittings furnished by him have been inspected and tested in accordance with the applicable specifications. Pipe will be subject to inspection and approval upon delivery and no cracked, broken, damaged or defective pipe or fittings shall be laid in the work. Any piece that is found to be defective after it has been laid shall be removed by the Contractor and replaced by a sound and perfect piece at no additional cost to the Owner or Township.